Table 1 - IPA Vowel Sound System





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IPA Symbol	Key Word	Personal Key Word	Spelling Variations	
/i/	me		e, i, ea, ei, ie, ey, eeª, ee, ia	
/1/	it		e, i, y, uy	
/e/	ace		a, ai, ay, a <u></u> e, ei, ey	
/٤/	end		e, ea, ue	
/æ/	add		a, au	
/a/	on		a, o	
/ə/	agree		any vowel in a weak ^b syllable	
/ɔ/	off		a, o, au, aw, ou, augh, oug	
/^/	us		u, o, oo, ou	
/o/	oak		o, oa, ou, ow oe, ew	
/ʊ/	cook		o, u, oo, ou	
/u/	do		o, u, oe, oo, ou, ue, ue, ui, eq, ew	
/21/	boil		oi, oy	
/au/	house		ou, ow	
/aɪ/	I		y, i, igh, i <u> e,</u> uy, y, ei, ye, ai, ie	
/3~/	earn		er, ir, or, ur, our, ear	
/ۍ/	other		er, or ("er" in a weak ^b syllable)	
/ar/	arm		ar, ear	
/er/	airs		ear, are, air, ere, eir	
/ir/	hear		ir, ear, ier, ere, eer	
/or/	nor		ar, or, oar, oor, our, ore	
/aɪr/	fire		ire, oir, uire, ier, iar, uyer, yer	

a "e_e" refers to spelling combinations of "e" + any consonant + "e"



Key Words

The IPA Vowel System table is the complete set of North American English vowels. Sample words are given for each vowel sound, as well as the International Phonetic Alphabet (IPA) symbols for each. Here's an idea to make your practice more meaningful: Why not add your own words to the Personal Key Word column in Table 1? Make sure they are words that contain the true vowel sound.

^b a "weak" syllable in English receives neither primary nor secondary stress in a word

Table 2 - Vowel Placement



Mouth/Jaw	Tongue Height	Tongue Position Is the tongue pushed forward or pulled back?		
Opening		Front	Central	Back
<i>pasop</i> almost closed	high ♠	i I		u ช
s the mouth open wide or almost closed? ■ obed wide ■ u	Is the tongue high or low in the mouth? O A B M A High	e E	ir* 3° er* 3° ar* or air* 8	0
open wide	s tongue ✓	æ	а	Э
Is the	Is the	Lip Rounding Are the lips pulled back or pushed forward? lips retracted ← → lips rounded		

/r/-Colored Vowels

The Central Vowels highlighted in blue are called /r/-Colored Vowels. These Vowel + /r/ combination sounds are very high frequency sounds in North American English. *The /r/ coloring and the end of these 4 vowels is often produced with the lips in motion (like the **Diphthongs**). The lips move from a "slightly pulled back" position to a "tightly rounded" position.

Diphthongs - aɪ, ɔɪ, aʊ

These 3 vowels are actually 2-vowel combination sounds that occur within the same syllable. They are often called *gliding vowels* because the tongue moves during pronunciation to approximate (but not fully) **both** of the vowels.